

# Technical Data Sheet NR 7782

## POLISHABLE ACRYLIC GLOSS

Creation date: 21/05/1998 Revision date: 1/3/2007, version 1

ICA S.p.a. Via S. Pertini n. 52, Zona Ind.le A 62012 Civitanova Marche (MC) - Italy  
Tel. +39 0733 8080 Fax. +39 0733 808140

PRODUCT: LAC367 POLISHABLE ACRYLIC GLOSS

DESCRIPTION: transparent, bicomponent, polishable acrylic gloss. Compared to LAC366 it has better body and hardness.

### SPECIFICATIONS OF SUPPLIED PRODUCT

Physical state: very clear liquid  
Solid content %:  $51 \pm 2$

Gloss:  $95 \pm 5$  (on polyester base) gloss

APPLICATION: By spray or curtain coater after dilution at 15-30% with our polyurethane thinners D1010 or D1015; quantity max. 150g/m<sup>2</sup>. Due to its clear colour and its remarkable anti-yellowing properties, this gloss is particularly suitable for application onto light coloured wood, metallic VM series, pastel shades, mother of pearl coatings, etc. Moreover the exceptional gloss resistance and long lasting shine even when applied outdoors, make this product ideal for coating frames, shutters and doors for external use with bicomponent cycles. For this type of application it is advisable to add 10% of additive AA1 to increase the duration of the film of paint. The product can be mechanically polished after 3-4 days of hardening at 25°C.

OVERCOATING: with itself after 1-4 hours

HARDENER: with C200 at 35% in weight

### DRYING:

Dust free: 40-50 minutes  
Touch dry: 2 hours and 15 minutes  
Completely dry: 36-48 hours

POT LIFE at 20°C: 6 hours

NB: when applying by spray work in a well ventilated area

### SPECIFICATIONS OF SUPPLIED PRODUCT

CHARACTERISTICS	UNITS	VALUE	METHOD
Specific gravity at 20°C:	g/ml	$0.97 \pm 0.05$	MP01
Visc. F.C. 4 at 20°C:	sec	$65 \pm 13$	MP04

Always verify the suitability of the product for the job to be done before application. We can not accept responsibility for the outcome.

The information contained in this technical data sheet, as well as any verbal information, is given to the best of our knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new technical data sheet is issued. Please feel free to contact us to request the latest edition.

LAC367/1

Pagina 1 di 1