



**100% ACRYLIC PRO-STICK-TEK™
BONDING/STAIN BLOCKING PRIMER LATEX
4150 SERIES
TECHNICAL DATA**

Used as a high performance primer/sealer. Pro-Stick-Tek™ is amongst the highest performance Acrylic primer/sealers that includes excellent adhesion and chalk binding abilities. It is fast drying, stain-killing and can be used under oil or latex based paints and over top ceramic tile, galvanized metal, aluminium, Formica^R, Masonite^R and almost any other glossy surfaces. Stops bleed from Cedar and Redwood. Kills most stains like crayon, graffiti, mild water stains, asphalt, creote, rust, and smoke damage. In severe conditions a shellac based primer is preferred.

SPECIFIC GRAVITY: 1.29

FLASH POINT: NONE

GLOSS: 15-20 @ 60°, 25-35 @ 85°.

VISCOSITY: 85-90 KU

AGRICULTURE CANADA: Approved for food storage.

SURFACE PREPARATION:

All surfaces should be clean, dry and free of dust, grease, wax or other contaminants. Previously painted surface should be scrapped, cleaned and repaired where necessary with a spackling compound to ensure a smooth, sound surface before applying paint. Plaster must age at least 30 days and be thoroughly dry before painting. Metal surfaces should be removed of all rust and cleaned.

APPLICATION: Apply at air temperature of 10 C or higher. May be applied by brush, roller, or spray. Stir product with a circular, lifting motion prior to using the product. Brush a 4-foot section on the edges and roll in the middle using “W’s” or “M’s”. Fill in the section and always finish on the down stroke from the very top of the wall to the very bottom in one clean motion. Overlap slightly and continue until the wall is finished.

Brush-Nylon or Polyester is recommended.

Roller- Smooth to medium (5mm-10mm) sleeve is recommended.

Spray- (Airless Equipment) - .015" to .019" tip size.

- 2300-2700 p.s.i.

*Spray recommendations will vary according to manufacturer.

DRY TIME: Dry to touch 30 minutes. Recoat 2-4 hours.

SPREADING RATE: Up to 440 Sq. ft/ 4 litres yields approx. 4 mils wet (1.44 mils dry) film per coat. Surface texture and porosity will affect actual yield.

CLEAN UP: Use warm soapy water to wipe spots and smears immediately and to clean tools.

THINNING: Not normally recommended but water if necessary.

CLEANING MAINTENANCE: After a period of 30 days, surfaces may be washed periodically. Abrasive cleaners are not recommended.