

Technical Data Sheet NR 7338

TRANSPARENT SEALER FOR MDF

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PRODUCT: IS208 TRANSPARENT SEALER FOR MDF

DESCRIPTION: bicomponent polyurethane coating with exceptional chemical resistance and covering power, specially formulated for application onto MDF to limit the support's absorption of the successive polyurethane or polyester coats

SPECIFICATIONS OF SUPPLIED PRODUCT

Physical state: colourless liquid
Solid content %: 54.5 ± 2

APPLICATION: by spray or by curtain coater, quantity of 100-130 g/m². The product does not need to be diluted, but if necessary it can be diluted at 10-20% with D1010 or D1007. IS208 may be applied onto polyurethane or polyester base coats after 3-6 hours from the application without sanding in between. After this lapse of time, sanding is required with an abrasive grain P 240/280 paper.

OVERCOATING: minimum 3 hours, maximum 6 hours

HARDENER: 50% with C263 or C265

DRYING:

Touch dry: 25 minutes with C263
Completely dry: 2 hours

POT LIFE at 20°C: 6 hours

SPECIFICATIONS OF SUPPLIED PRODUCT

CHARACTERISTICS	UNITS	VALUE	METHOD
Specific gravity at 20°C:	g/ml	1.12 ± 0.05	MP01
Visc. F.C. 4 at 20°C:	sec	70 ± 10	MP04

Always verify the suitability of the product for the job to be done before application. We can not accept responsibility for the outcome.

The information contained in this technical data sheet, as well as any verbal information, is given to the best of our knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new technical data sheet is issued. Please feel free to contact us to request the latest edition.

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