

TECHNICAL DATA SHEET

STORAGE CONDITIONS:

Store in a dry, well ventilated area at 40°F to 120°F.

SURFACE PREPARATION:

Surface should be clean and free of oil and grease. Metal surfaces should be primed with appropriate primer. Wood surfaces should be prepped with a commercial sanding sealer. Other substrates should be prepped with an epoxy primer.

VISCOSITY:

85-90 KU after activation

REDUCTION:

Not recommended

APPLICATION THINNER:

Xylene

CLEAN UP THINNER:

Xylene

ACTIVATION:

Mix thoroughly components A & B, activate 1 to 2 hours in a ratio of 8:1 by weight.

POT LIFE:

6-8 hours

APPLICATION METHODS:

Brush, roller or airless spray

CURE TIMES: (at 70° typical)

Dry to Recoat: 1 hour
Dry to Touch: 4 hours
Dry to Handle: 24 hours
Through Cure: 7 days

DRY FILM BUILD:

7-8 mils dry

COVERAGE PER GALLON:

165 sq/ft (Typical Class A Rating)

WET FILM BUILD:

9-10 mils per pass/coat

GLOSS:

Semi-Gloss (20-70 @ 60°)

COLORS:

Off-White & Custom

WEIGHT PER GALLON: (Average)

11.0 pounds

VOLUME SOLIDS: (Average)

78% Average

WEIGHT SOLIDS: (Average)

85% Average

VOC (Max): g/L (lbs/gal)

180 (1.5)

FLASH POINT:

105°F

PACKAGING:

1, 5, or 55 gallon containers

SHIPPING WEIGHT:

1 gallon container - 12
5 gallon container - 60

SHELF LIFE:

6 months

SAFETY:

Consult the Material Safety Data Sheet for this product prior to use.

ADDITIONAL COMMENTS:

All technical advice, services and recommendations are rendered by the Seller gratis. They are based on technical data which the Seller believes to be reliable. Seller assumes no responsibility for results obtained or damages incurred for their use by Buyer in whole or in part.

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